





# Sizes All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



VIVCHB4L **Viv Chair 4 Leg Base** W 560 D 550 H 810 Seat 450 W 22 D 21.5 H 32 Seat 17.5

VIVCHSL Viv Chair Sled Base W 515 D 570 H 825 Seat 450 W 20.5 D 22.5 H 32.5 Seat 17.5





Viv Counter Height Stool W 565 D 545 H 915 Seat 650 W 22 D 21.5 H 36 Seat 25.5

VIVCHSSL

W 565 D 575 H 1025 Seat 750 W 22 D 22.5 H 40.5 Seat 29.5



W 595 D 815 H 675 Seat 400 W 23.5 D 32 H 26.5 Seat 15.5

#### **Stacking Trolley** Available for Chairs Only



Stacking Quantities Viv Chair Sled Base On Stacking Trolley x 10



#### **About Viv**

As a simple and comfortable staple of the naughtone portfolio, the Viv chair's slender shape is highlighted by its tight and skilful upholstery, making it a welcome addition to the home, meeting room or break out space.

Viv stacks neatly on the ground and on a designated stacking trolley.

### Compliance

- SCS Indoor Advantage<sup>™</sup> Gold Certificate
- naughtone is **FSC®certified**
- naughtone is **FISP** and **ISO14001** certified
- Our chairs are designed to meet or exceed all EN performance requirements per **BS EN 16139:2013**
- Health Product Declaration (HPD) reports available

#### **Base Options**



White / Black Powder Coated Base Standard



RAL Powder Coated Base naughtone Colours



Chrome Mild Steel Base



# www.deprojectinrichter.com 088 - 650 12 34

#### **3** Viv Armchair 5 Star **4** Viv Armchair 5 Star





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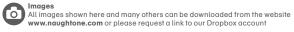
VIVCH4S **Viv 4 Star Base** W 500 D 530 H 785 Seat 450 W 19.5 D 21 H 31 Seat 17.5

VIVACH4S Viv Armchair 4 Star Base W 500 D 530 H 785 Seat 450 W 19.5 D 21 H 31 Seat 17.5



VIVCH5S Viv Chair 5 Star Base mm W 635 D 530 H 785 Seat 450 W 25 D 21 H 31 Seat 17.5

VIVACH5S Viv Armchair 5 Star Base W 635 D 530 H 785 Seat 450 W 25 D 21 H 31 Seat 17.5





#### About Viv

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#### Compliance

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- naughtone is FSC® certified
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- Health Product Declaration (HPD) reports available

#### **Base Finishes**



4 Star Base White / Black Standard



**5 Star Base** White / Black Standard



4 Star Base RAL Powder Coated naughtone Col



5 Star Base RAL Powder Coated naughtone Colours



4 Star Base Polished



5 Star Base Polished

#### **Other Options**



5 Star Base Gas Lift mechanisn



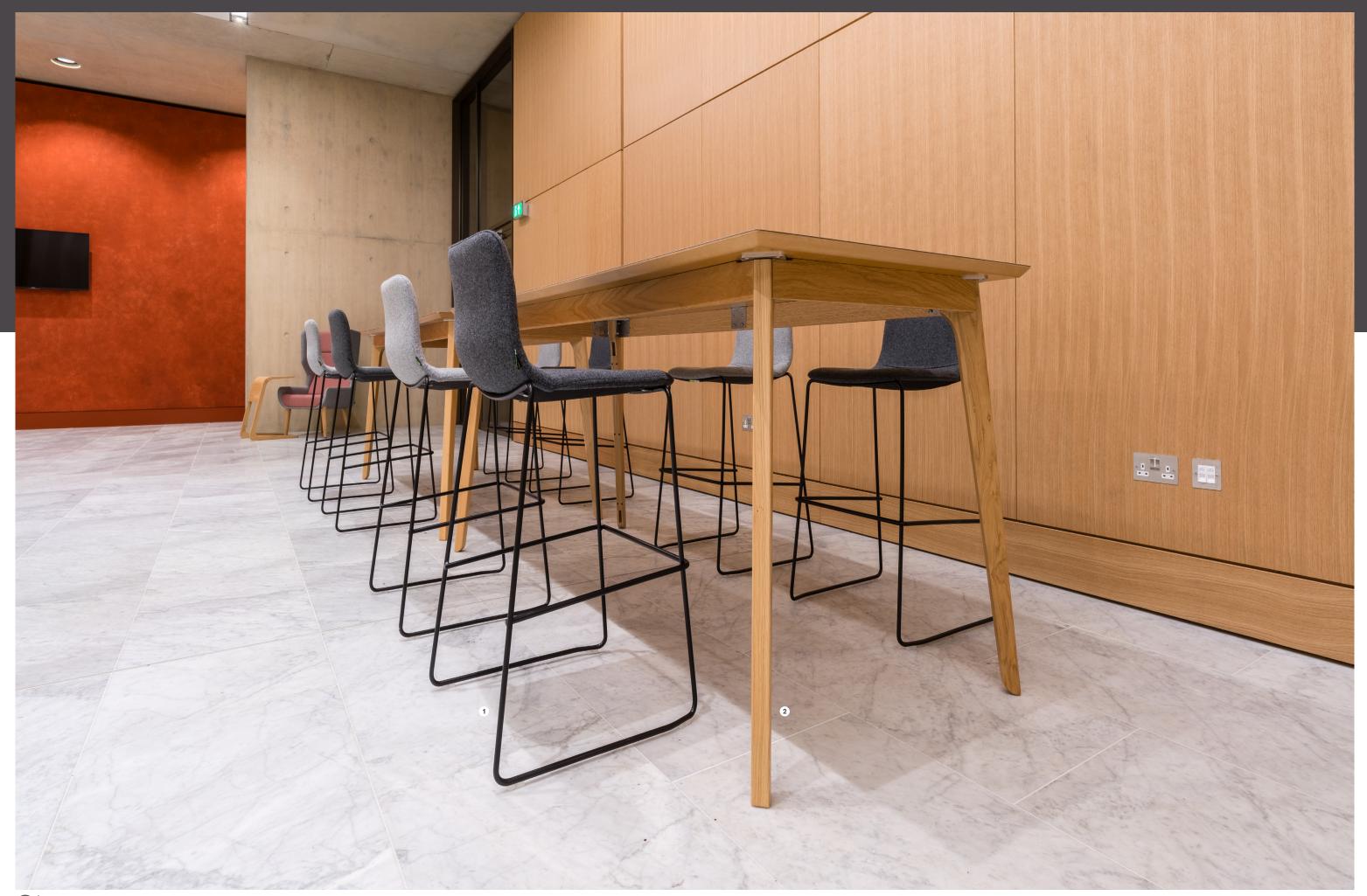


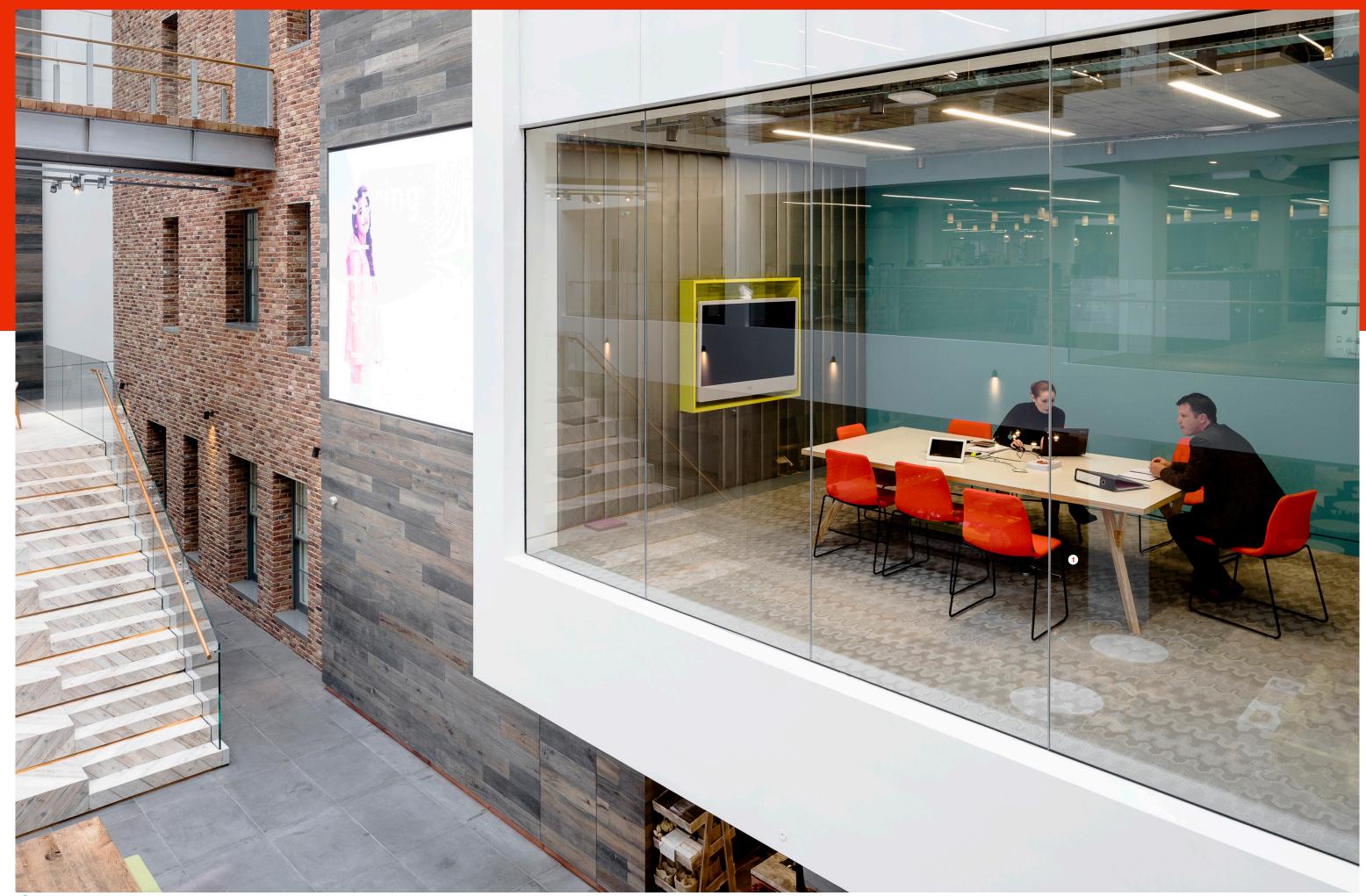


# Viv Chair designed by naughtone 2008









# Viv Chair designed by naughtone 2008

# Testing

Our chairs are designed to meet or exceed all EN performance requirements per EN16139:2013, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests

- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

# **Structural Testing Certifications**

### **VIVCHSL**

Viv chair sled base BS EN 16139:2013, Level 2 Static load 200kg

# VIVLOSL

Viv lounge sled base BS EN 16139,2013, Level 1 Static Load 160kg

**VIVACH5SL** Viv Armchair 5 star base with lift mechanism **ANSI/BIFMA X5.1 - 2017** Static Load 300lbs

The cold cure foam material has been tested to meet the following standards:

British standard 5852:2006 Part 2

**Flammability** 

California Technical Bulletin 117-2013

Italian standards **UNI 9175-CLASS 1.IM** 

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk www.camirafabrics.com www.butefabrics.com www.panaz.com www.maharam.com www.vescom.com www.ultrafabricsllc.com www.crestleather.com



If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

# Warranty

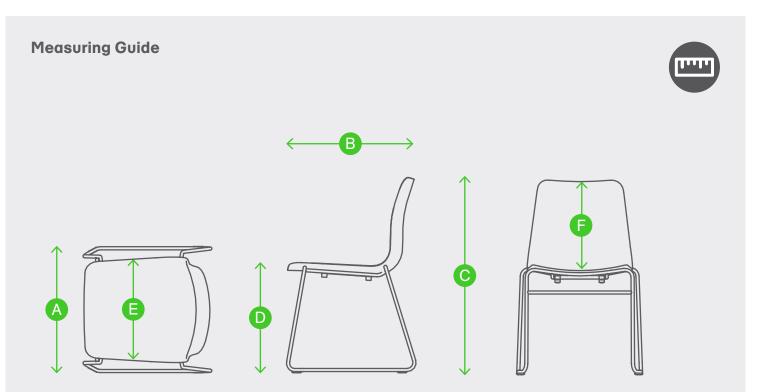
Servicing

naughtone offers a **7 Year** Details on the terms and naughtone.com/warranty

# Viv Chair Technical Specifications



Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	<b>F Height</b> from Seat to Top	G Weight
1 VIVCHB4L Viv Chair with 4 Leg Base	560 mm 22 in	550 mm 21.5 in	810 mm 32 in	450 mm 17.5 in	425 mm 16.5 in	355 mm 14 in	7.14 kg 15.74 lb
2 VIVCHBSL Viv Chair with Sled Base	515 mm 20.5 in	570 mm 22.5 in	825 mm 32.5 in	450 mm 17.5 in	425 mm 17 in	355 mm 14 in	9.57 kg 21.09 lb
3 VIVCHBSSL Viv Counter Height Stool with Sled Base	565 mm 22 in	545 mm 21.5 in	915 mm 36 in	650 mm 25.5 in	425 mm 16.5 in	275 mm 11 in	10.19 kg 22.47 lb
4 VIVBSSL Viv Barstool with Sled Base	565 mm 22 in	575 mm 22.5 in	1025 mm 40.5 in	750 mm 29.5 in	425 mm 16.5 in	275 mm 11 in	10.65 kg 23.47 lb
5 VIVLOSL Viv Lounge Chair with Sled Base	595 mm 23.5 in	815 mm 32 in	675 mm 26.5 in	400 mm 15.5 in	525 mm 20.5 in	250 mm 10 in	18.2 kg 40.1 lbs

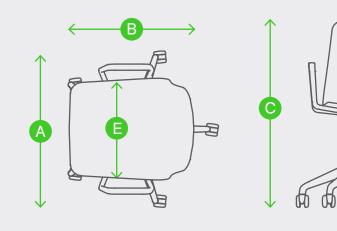


# Viv Chair Technical Specifications



		A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Arm height	<b>G Height</b> from Seat to Top	H Weight
5 VIVCI Viv Cl 4 Star		500 mm 19.5 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in		355 mm 14 in	8.5 kg 18.7 lb
	CH4S mchair Base	500 mm 19.5 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in	175 mm 7 in	355 mm 14 in	10.4 kg 22.9 lb
7 VIVCA Viv Cl 5 Star		635 mm 25 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in		355 mm 14 in	10.5 kg 23.1 lb
	<mark>15SL</mark> nair 5 Star 5 Lift Mechanism	635 mm 25 in	530 mm 21 in	785 – 885 mm 31 – 35 in	450 – 550 mm 17.5 – 21.5 in	425 mm 17 in		355 mm 14 in	10.5 kg 23.1 lb
	CH5S mchair Base	635 mm 25 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in	175 mm 7 in	355 mm 14 in	12.4 kg 27.3 lb
10 Viv Ar	CH5SL mchair 5 Star Lift Mechanism	635 mm 25 in	530 mm 21 in	785 – 885 mm 31 – 35 in	450 – 550 mm 17.5 – 21.5 in	425 mm 17 in	175 mm 7 in	355 mm 14 in	12.4 kg 27.3 lb

# **Measuring Guide**















# **Viv** Chair Environmental Product Summary



# **Environment attributes**

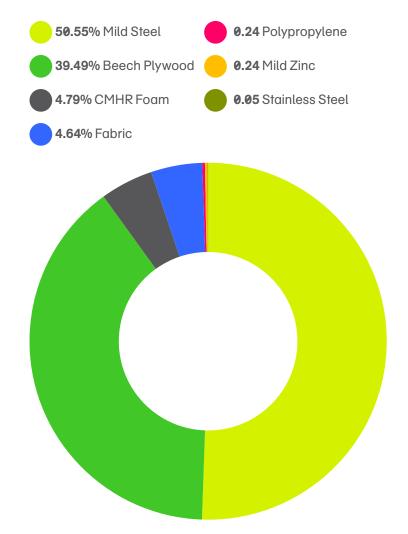
- naughtone is FISP and ISO14001 certified
- naughtone is FSC<sup>®</sup>certified
- 8.5kg total weight
- 55.9% Recyclable (base, foam, feet, fixings)
- 39.5% Reusable (plywood frame and base)
- 31% Recycled Content (base, chip foam, fixings)
- Indoor Advantage<sup>™</sup> Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



# Viv Chair Environmental Product Summary

# Material Percentage Split



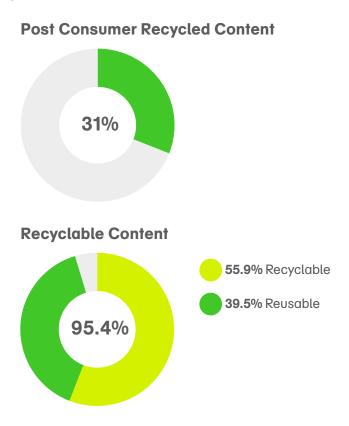
# **CSR Statement**

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC® certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone A chain of custody requested after an order has been placed or delivered may be difficult to recover Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages

This document will be reviewed and updated periodically and is subject to change without notice

FSC<sup>®</sup> certified products available upon request



# **Product Specific Design Statement**

The Viv chair is available in a variety of different sizes, but for this document we have used:

# Viv Chair on a sled base

The Viv chair inner shell is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams and then fully upholstered with fabric.

The Viv chair base is machine bent from mild steel rod which is then weld jointed together and polished by hand to a smooth surface. The steel rod is finished with either chrome plating or polyester powder coat.

The Viv seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

# **Viv 5 Star Environmental Product Summary**



# **Environment attributes**

- naughtone is FISP and ISO14001 certified
- naughtone is FSC<sup>®</sup>certified
- 12.5kg total weight
- 92.1% Recyclable (base, foam, feet, shell, arms, fixings)
- 33.8% Recycled Content (base, arms, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

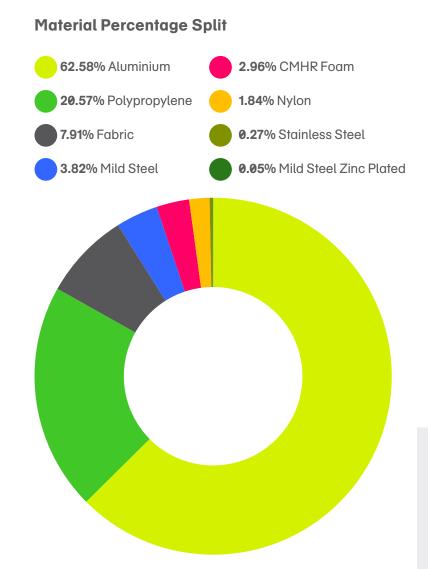


# FSC<sup>®</sup> certified products available upon request





# Viv 5 Star Environmental Product Summary



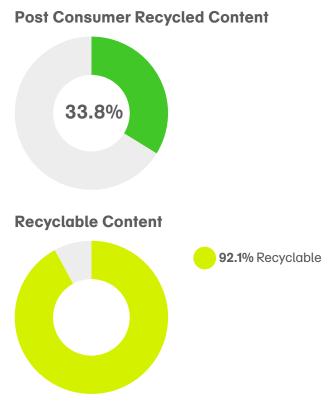
**CSR Statement** 

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# **Product Specific Design Statement**

The Viv chair is available in a variety of different sizes, but for this document we have used:

# Viv Armchair on 5 Star Base with Gas Lift

The Viv chair inner shell is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams and then fully upholstered with fabric.

The Viv 5 star base and top plate are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.

The Viv seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.



# naughtone

Useful Beautiful Furniture British Designed Since 2005

# De Projectinrichter

www.deprojectinrichter.com 088 - 650 12 34

# 1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

# 2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

# **3** Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

# 4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.



naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.



Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

### **UK Showroom**

6 Bakers Yard Clerkenwell London EC1R3DD T:+44 (0)2038922788

### **US Showroom**

Suite 10–110 222 Merchandise Mart Plaza Floor 10 Chicago IL 60654

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