

ENVIRONMENTAL PRODUCT DECLARATION CARE INSTRUCTION

De Projectinrichter

www.deprojectinrichter.com
088 - 650 12 34



PRODUCT: Archal
MODEL: Armchair, upholstered
DIMENSTIONS: Width 57 cm
Depth 57 cm
Height 80 cm

LAMMHULTS

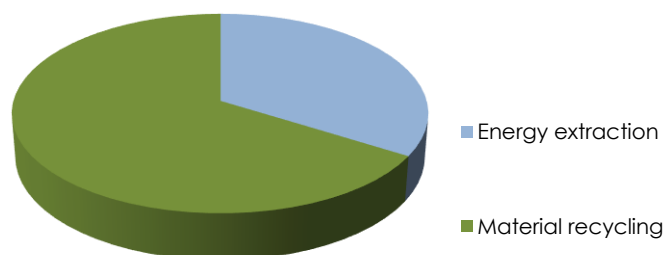
MATERIAL	SPECIFICATION	Weight (gr)	%	Recycling instruction
Wood / Woodbased materials	Seatshell: Moulded beech veneer.	2 500	26,90%	Energy extraction
Metal	Frame: Aluminium Screw: Steel	5 500	59,19%	Material recycling
Plastic	Foot: PP Copolymer Staple pad: ABS	505	5,43%	Material recycling
Adhesives	Waterbased textile adhesive	5	0,05%	Energy extraction
Padding material	Polyether	330	3,55%	Energy extraction
Upholstery	Textile (customers choice) Fibertex	250	2,69%	Energy extraction
Surface treatment, wood	Clear varnish or stain	57	0,61%	Energy extraction
Surface treatment, metal (customer selected)	Powder coating or polished aluminium	145	1,56%	Material recycling
Other materials			0,00%	
Total weight		9 292	100,00%	
Packaging	Corrugated cardboard and plastics			Material recycling Energy extraction

LABELING

The product is labeled according to the Swedish reference system for furniture Möbelfakta (if upholstered with Oeko-Tex or EU Ecolabel textile/leather)

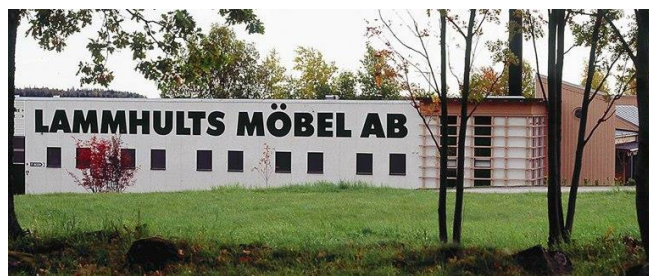


Recycling of the product



PRODUCTION PROCESS AND ENERGY CONSUMPTION

- There are no emissions to air, water or ground during the manufacturing of this product.
- Lammhults premises are heated with locally produced central heating.
- Lammhults uses eco-labeled electricity (hydropower).
- Lammhults pre-separate all waste material in our premises. 40% of the waste material is recycled, 60% is used for energy extraction.



PRODUCT LIFESPAN

- This piece of furniture is designed for a long life. Maintain the product according to the care instruction.
- Lammhults offers reconditioning and replacement of worn-out components.
- When the piece of furniture has served its time, the components can be separated and sent to material recycling or energy extraction.

ENVIRONMENTAL ASPECTS OF THIS PRODUCT

- All wood-based materials are traceable and comes from legal forestry.
- Formaldehyde emissions from veneers fulfil E1 Norm ENV 717-1.
- The powder coating contains no substances of concern for health or environment.
- The polyurethane foam does not contain any flame retardants. We offer CMHR foam on request.

CARE INSTRUCTION

CLEANING AND MAINTENANCE OF TEXTILE / LEATHER

- Textile or leather is a customers choice and varies in material, quality etc. We therefore refer to the supplier of the used textile or leather.

CLEANING AND MAINTAINING POLISHED OR POWDER COATED SURFACES

- Dampen a clean cloth with window cleaning fluid.
- Wipe the surface.
- Dry with a clean, dry cloth.

THIS PRODUCT IS TESTED ACCORDING TO FOLLOWING STANDARDS

- EN 15373:2007 Furniture - Strength, durability and safety - requirements for non-domestic seating, level 2.
- EN 12720:2009 Furniture - Assessment of surface resistance to cold liquids.
- SIS 83 91 17:1973 Furniture and fittings for housing. Determination of surface resistance to scratches.
- EN ISO 105-E04:2008 Tests for colour fastness - Part E04: Colour fastness to perspiration.

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ENVIRONMENTAL PRODUCT DECLARATION CARE INSTRUCTION



PRODUCT: Archal

MODEL: 4-feet swivel armchair, upholstered

DIMENSTIONS: Width 55 cm
Depth 57 cm
Height 80 cm

LAMMHULTS

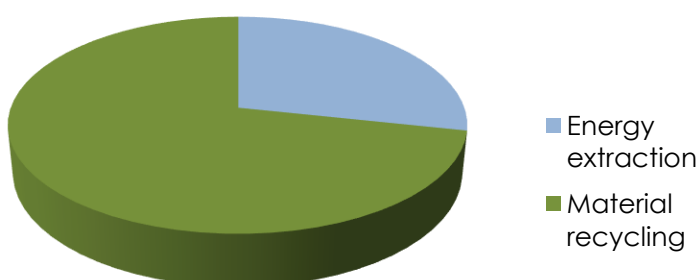
MATERIAL	SPECIFICATION	Weight (gr)	%	Recycling instruction
Wood / Woodbased materials	Seat: Moulded beech veneer	2 500	21,74%	Energy extraction
Metal	Foot: Aluminium EN AB-46000 (SS4250) 2490 g Pipe cover: Aluminium 6463-T6 140 g Center seat attach: Aluminium EN AB-46000 (SS4250) 700 g Seat attach: Aluminium EN AB-46000 (SS4250) 2420 g Armrest: Aluminium EN AB-46000 (SS4250) 1460 g Axle: Steel C45E (SS 1672) 50 g Swivel cylinder: Steel 830 g Screw + Nails: Steel 90 g	8 180	71,12%	Material recycling
Plastic	Plastic details: PP Copolymer Flexible Inlay: Trekollan	180	1,57%	Energy extraction
Adhesives	Waterbased textile adhesive	1	0,01%	Energy extraction
Padding material	Polyether	330	2,87%	Energy extraction
Upholstery	Textile (customers choice) Fibertex	250	2,17%	Energy extraction
Surface treatment, wood			0,00%	
Surface treatment, metal (customer selected)	Powder coating	60	0,52%	Material recycling
Other materials			0,00%	
Total weight		11 501	100,00%	
Packaging	Corrugated cardboard and polyether			Material recycling Energy extraction

LABELING

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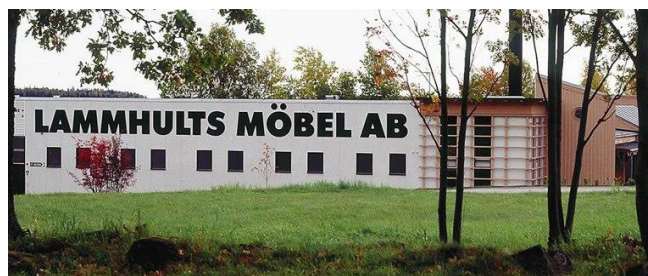


Recycling of the product



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- Formaldehyde emissions from veneers fulfil E1 Norm ENV 717-1.
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- The polyurethane foam does not contain any flame retardants. We offer CMHR foam on request.

CARE INSTRUCTION

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CLEANING AND MAINTAINING POLISHED OR POWDER COATED SURFACES

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ENVIRONMENTAL PRODUCT DECLARATION CARE INSTRUCTION



PRODUCT: Archal

MODEL: 5-feet swivel armchair, upholstered, polished frame

DIMENSTIONS: Width 67 cm
Depth 67 cm
Height 80-85 cm

LAMMHULTS

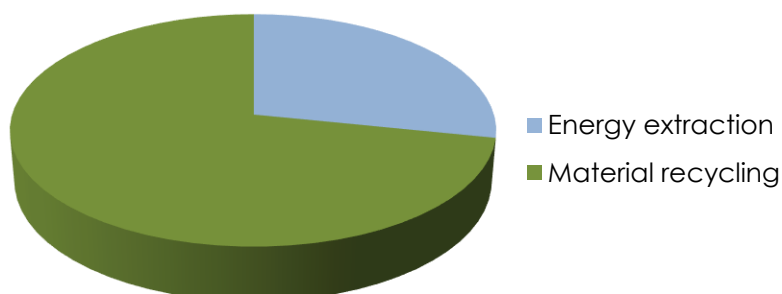
MATERIAL	SPECIFICATION	Weight (gr)	%	Recycling instruction
Wood / Woodbased materials	Seat: Moulded beech veneer	2 500	21,72%	Energy extraction
Metal	Foot: Aluminium EN AB-46000 (SS4250) 2560 g Pipe cover: Aluminium 6463-T6 140 g Center seat attach: Aluminium EN AB-46000 (SS4250) 700 g Seat attach: Aluminium EN AB-46000 (SS4250) 2420 g Armrest: Aluminium EN AB-46000 (SS4250) 1460 g Axle: Steel C45E (SS 1672) 50 g Swivel cylinder: Steel 830 g Screw + Nails: Steel 90 g	8 250	71,67%	Material recycling
Plastic	Plastic details: PP Copolymer Flexible Inlay: Trekollan	180	1,56%	Energy extraction
Adhesives	Waterbased textile adhesive	1	0,01%	Energy extraction
Padding material	Polyether	330	2,87%	Energy extraction
Upholstery	Textile (customers choice) Fibertex	250	2,17%	Energy extraction
Surface treatment, wood			0,00%	
Surface treatment, metal			0,00%	
Other materials			0,00%	
Total weight		11 511	100,00%	
Packaging	Corrugated cardboard and polyether			Material recycling Energy extraction

LABELING

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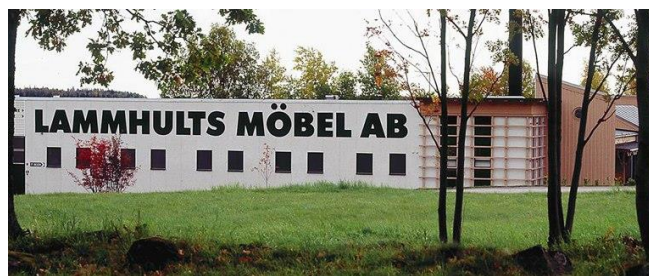


Recycling of the product



PRODUCTION PROCESS AND ENERGY CONSUMPTION

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ENVIRONMENTAL ASPECTS OF THIS PRODUCT

- All wood-based materials are traceable and comes from legal forestry.
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- The polyurethane foam does not contain any flame retardants. We offer CMHR foam on request.

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CLEANING AND MAINTAINING POLISHED SURFACES

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ENVIRONMENTAL PRODUCT DECLARATION CARE INSTRUCTION



PRODUCT: Archal Medium

MODEL: 5-feet swivel armchair, upholstered, polished frame

DIMENSTIONS: Width 67 cm
Depth 67 cm
Height 88-93 cm

LAMMHULTS

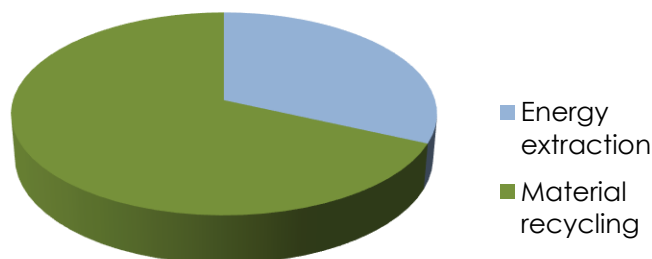
MATERIAL	SPECIFICATION	Weight (gr)	%	Recycling instruction
Wood / Woodbased materials	Seat: Moulded beech veneer	3 000	24,81%	Energy extraction
Metal	Foot: Aluminium EN AB-46000 (SS4250) 2560 g Pipe cover: Aluminium 6463-T6 140 g Center seat attach: Aluminium EN AB-46000 (SS4250) 700 g Seat attach: Aluminium EN AB-46000 (SS4250) 2420 g Armrest: Aluminium EN AB-46000 (SS4250) 1460 g Axle: Steel C45E (SS 1672) 50 g Swivel cylinder: Steel 830 g Screw + Nails: Steel 90 g	8 250	68,24%	Material recycling
Plastic	Plastic details: PP Copolymer Flexible Inlay: Trekollan	180	1,49%	Energy extraction
Adhesives	Waterbased textile adhesive	10	0,08%	Energy extraction
Padding material	Polyether	350	2,89%	Energy extraction
Upholstery	Textile (customers choice) Fibertex	300	2,48%	Energy extraction
Surface treatment, wood			0,00%	
Surface treatment, metal (customer selected)			0,00%	
Other materials			0,00%	
Total weight		12 090	100,00%	
Packaging	Corrugated cardboard and polyether			Material recycling Energy extraction

LABELING

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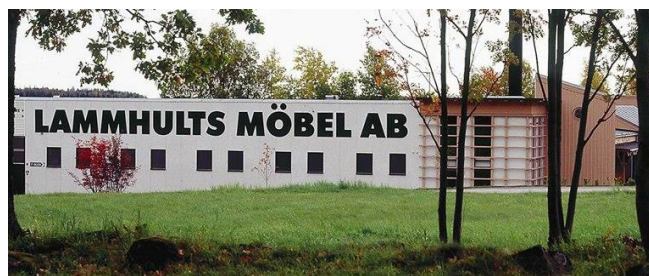


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ENVIRONMENTAL PRODUCT DECLARATION CARE INSTRUCTION



PRODUCT: Archal
MODEL: Chair, upholstered
DIMENSTIONS: Width 51 cm
 Depth 57 cm
 Height 80 cm

LAMMHULTS

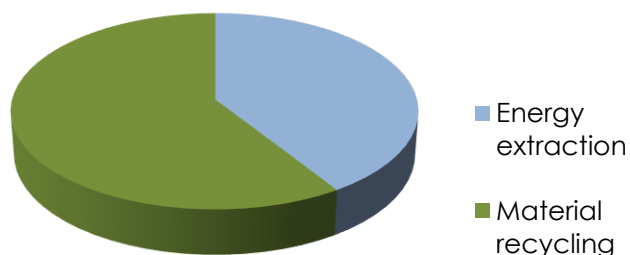
MATERIAL	SPECIFICATION	Weight (gr)	%	Recycling instruction
Wood / Woodbased materials	Seatshell: Moulded beech veneer.	2 500	33,16%	Energy extraction
Metal	Frame: Aluminium Screw: Steel	3 900	51,72%	Material recycling
Plastic	Foot: PP Copolymer Staple pad: ABS	505	6,70%	Material recycling
Adhesives	Waterbased textile adhesive	5	0,07%	Energy extraction
Padding material	Polyether	330	4,38%	Energy extraction
Upholstery	Textile (customers choice) Fibertex	250	3,32%	Energy extraction
Surface treatment, wood			0,00%	
Surface treatment, metal (customer selected)	Polished or Powder coating (weight regards powder coat)	50	0,66%	Material recycling
Other materials			0,00%	
Total weight		7 540	100,00%	
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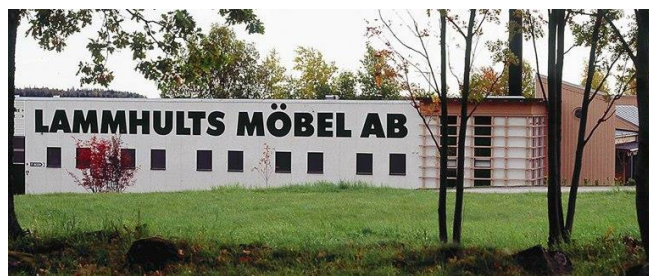


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