



# QM COLOUR SWATCHES & UV STABILITY

2014

## QUINZE & MILAN

### COLOUR SWATCHES

Based on our technology we will match the indicated NCS, PANTONE and RAL colours as precise as possible. Minimal colour differences for every production batch are unavoidable.

Note:

Colour 31\*: +15%

### CUSTOM COLOURS

We may match practically any clearly defined colour, specified according to an international colour system like NCS, RAL, SIKKENS or in many cases even according to the graphical PANTONE system. You can request a sample product at the cost of €150 for 1 colour sample (shipping included).

### UV STABILITY INDICATION

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Highly Stable

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Less Stable

<p><b>01</b></p> <p><b>BROWN</b> NCS S7010 Y10R PANTONE 7531 C ++</p>	<p><b>02</b></p> <p><b>SAND</b> NCS S4010 Y10R PANTONE 7500 C +</p>	<p><b>03</b></p> <p><b>TAUPE</b> NCS S6010 Y10R PANTONE 404 C ++</p>	<p><b>04</b></p> <p><b>CAMEL</b> NCS S5020 Y10R PANTONE 7503 C ++</p>
<p><b>05</b></p> <p><b>DARK PURPLE</b> NCS S7020 R30B PANTONE 262 C ++</p>	<p><b>06</b></p> <p><b>PURPLE</b> NCS S6030 R40B PANTONE 255 C +</p>	<p><b>07</b></p> <p><b>MAGENTA</b> NCS S1070 R20B PANTONE 225 C ++</p>	<p><b>08</b></p> <p><b>RASPBERRY</b> NCS S4050 R20B PANTONE 215 C ++</p>
<p><b>09</b></p> <p><b>SKY BLUE</b> NCS S1060B PANTONE 298 C +-</p>	<p><b>10</b></p> <p><b>LIME GREEN</b> NCS S1075 G50Y PANTONE 382 C +</p>	<p><b>11</b></p> <p><b>EGGSHELL</b> NCS S3005 Y20R PANTONE 7534 C +</p>	<p><b>12</b></p> <p><b>OCHRE</b> NCS S3560 Y20R PANTONE 131 C ++</p>
<p><b>13</b></p> <p><b>LIGHT GREY</b> NCS S4502B PANTONE 423 C ++</p>	<p><b>14</b></p> <p><b>BLACK</b> NCS 809 pigment PROCESS BLACK C ++</p>	<p><b>15</b></p> <p><b>DARK BROWN</b> NCS S8005 Y20R PANTONE BLACK 4 C ++</p>	<p><b>16</b></p> <p><b>RED</b> NCS 602 pigment PANTONE 485 C ++</p>
<p><b>17</b></p> <p><b>ANTHRACITE</b> RAL 7024 PANTONE COOL GREY 11C ++</p>	<p><b>18</b></p> <p><b>WHITE</b> NCS WHITE PANTONE WHITE --</p>	<p><b>20</b></p> <p><b>DIRTY PINK</b> NCS S3010 R10B PANTONE 5235 C +</p>	<p><b>21</b></p> <p><b>GREY PINK</b> NCS S5005 R20B PANTONE 436 C +</p>
<p><b>22</b></p> <p><b>KHAKI</b> NCS S5020 PANTONE 5763 C ++</p>	<p><b>23</b></p> <p><b>CHARTREUSE</b> NCS S1080 G30Y PANTONE 376 C ++</p>	<p><b>24</b></p> <p><b>ORANGE</b> RAL 2000 PANTONE 151 C ++</p>	<p><b>25</b></p> <p><b>YELLOW</b> NCS S0580Y PANTONE 108 C +-</p>
<p><b>26</b></p> <p><b>FIRE</b> RAL 2002 ++</p>	<p><b>27</b></p> <p><b>NAVY</b> NCS S5540R70B +</p>	<p><b>28</b></p> <p><b>CREAM</b> RAL 9001 +-</p>	<p><b>29</b></p> <p><b>CACAO</b> NCS S8005R20B ++</p>
<p><b>30</b></p> <p><b>BORDEAUX</b> RAL 3003 ++</p>	<p><b>31*</b></p> <p><b>CHAMELEON</b> ++</p>		



# STANDARD

## WOOD & METAL FINISHING

QUINZE & MILAN

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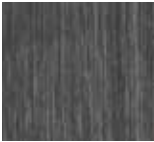
## WOOD & METAL FINISHING

### QM™ OAK FINISHING STANDARDS & OPTIONS

ROOM 26 / CAMPING / AIRBENCH / PENTAGON  
PRIMARY POUF 04 / M2 TABLE



**NATURAL**  
OAK FINISHING  
STANDARD



**BLACK**  
OAK FINISHING  
OPTION

Veneer & colour.  
Black oak finishing: +15%.  
**Other finishing on request!**

### ATTENTION

Natural oak will have normal delivery dates. Other wood finishing may require substantially longer production lead times. Please contact us for more information.

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### METAL FINISHING

#### Standard

Jet black	RAL 9005
Grey aluminium	RAL 9007

**All RAL colours on request.**



QUINZE & MILAN

# UPHOLSTERY SPECIFICATIONS

## QM™ UPHOLSTERY OPTIONS

TECHNICAL DESCRIPTION & SPECIFICATIONS

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### CURRENT COLLECTIONS

**CAT.01** Field, Remix by Kvadrat  
Stamskin-Top

**CAT.02** Divina, Divina Melange and Chicago by Kvadrat

**CAT.03** QM Leather

### ATTENTION

Depending on the specific fabric, Quinze & Milan may have to consider minimum quantities per colour code. For QM Leather collection, minimum quantity per colour is 5,5 sqm.

No quantity restriction exist except with following colours:

ESPRESSO / CAFFÉ / NERO / SMOG / MOKKA / CREME / POLAR / KALAHARI

**C.O.M.** (Client's Own Material)

For specifics on quantities, please contact us and check Terms & Conditions of Sale (p. 47).

### CHANGES TO THE PRODUCTS

Typically our product specifications for upholstered products will slightly differ from the similar items in QM Foam. We add a layer of wadding, providing extraordinary softness to the first touch, and allowing for good quality of the upholstered work. For a lot of products we automatically also add feet to lift the product from the floor. Sharp lines and corners will tend to become slightly less sharp when upholstered.

### TECHNICAL SPECIFICATIONS

All fabrics selected in our collections correspond to extremely high levels of quality in terms of abrasion-value, lightfastness, shrinking, ...  
(more information can be obtained through our sales network.)

### FLAME RESISTANCE

In order to reach specific levels of flame resistancy, it may be necessary to also apply flame retardant foam and wadding. The consequences in terms of extra costs can be calculated for specific projects, based on the respective quantities.



**Boltaflex®**

**STAMSKIN®**



QUINZE & MILAN

# QM TEX™ SPECIFICATIONS



## QM™ TEX

**QM TEX** is a proprietary technology resulting from Q&M's market and market driven product strategy. We combine the benefits of upholstery with the QM Foam coating. The result is a very flexible, comfortable and highly durable finish. The technology allows for a high degree of customisation with required mechanical properties and shapes.

Like most of our products, QM Tex allows a wide range of possibilities for customisation: wide choice of colors (RAL & NCS), shapes, patterns as well as the possibility to combine different materials and finishes, maintaining our known quality standards for the final product.

- UV stable finish
- Responds to the highest demands of the professional market in durability, fire rating and maintenance
- 3-dimensional shapes are easily achieved
- weather proof finish

**Offered in 30 standard colors, (and your own RAL color of choice), this new coating also contains a UV filter to prevent fading from the sun.**

## QM TEX

- net density: 44kg / m<sup>3</sup> (ISO 845)
- rigidity: CDL 40% at 6.5 KPa (ISO 338)
- compression strength: 25% - 200 N / 40% 260 N / 65% 530 N (ISO 2439)
- permanent deformation: 75% less than 10% (ISO 1856)
- elongation at break: > 100% (ISO 1798)
- stress resistance: > 70 KPa (ISO 1798)
- crack resistance: > 200 N/M (ISO 8067)
- resilience: H > 40% (ASTM D3574)
- fire resistance: CAL117, CRIB5, AM 18

## DURABILITY

- Abrasion: > 100.000 Martindale (EN ISO 12947 pt.2)
- Aging: > Oven test and D.M.A. (=Dynamic Mechanical Analysis)

## WATER RESISTANCE

QM TEX is water resistant up and above minus 10 °C.

For optimal results, Quinze & Milan advises its customers to use protective covers with pieces for permanent outdoor storage.

## ECOLOGY

Our products are 100% recyclable. Lifetime can be prolonged by re-spraying and repairing. We have engaged ourselves to take up ecological responsibility, through, amongst others, (re-)engineering of our products, packaging and other ways to prolong the lifetime of our products.

www.deprojectinrichter.com  
Bel gratis 0800-566 66 66

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